

DECLARATION OF PERFORMANCE

According to Annex III to Regulation (EU) No. 305/2011



Document ID: 5-2013



1. Unique identification code of the product-type **ANELTEC TOR**
2. Batch or order number **General for batches manufactured from July 1st 2013**
3. Intended use **Use in residential and non-residential buildings, joint for pipes intended for conveying cold water, sewage and wastewater.**
4. Manufacturer: **ANELTEC S.r.l** **Factory: Via G.Ferraris, 11 - Cusago (MI)**
Headquarters: Via Tagiura, 10 - 20146 Milano
5. Authorized representative **None.**
6. System of assessment and verification of constancy of performance **4**

The above described object of the declaration complies with the requirements of the following documents

Regulation (EU) no. 305/2011

UNI EN 681-1:2006 Elastomeric seals - Material requirements for pipe joints seals used in water and drainage application - Part 1: Vulcanized rubber

7. To this purpose and in accordance with the system of assessment and verification of constancy of performance indicated in 6, ANELTEC (manufacturer) has carried out the determination of the product-type on the basis of type testing and a descriptive documentation of the product and has implemented a factory production control issuing under its responsibility test reports and the

Requirement	Essential characteristic (column 1)	Test standard	Performance (column 2)	Reference technical document (column 3)	Harmonised technical specification	
Dimensional tolerances	Class of tolerances	ISO 3302	E2	-	UNI EN 681-1:2006	
Tightness: gas and liquid	Hardness	ISO 48	Class 50	Test report for Aneltec dated April 6 th 2010		
	Tensile strength and elongation at break	ISO 37 Type 1 test-pieces	Ultimate tensile strength			12,3 MPa
			Elongation at break			650%
	Residual buckling in the air	ISO 815	24h, 70°C			12,8%
72h, 23°C			8.2			
		72h, -10°C	30.2%			
	Change of volume in water	ISO 1817	+4%			
Durability	Accelerated ageing resistance in the air	ISO 37	Ultimate tensile strength	-4%		CERISIE, RP no.642/2008
			Elongation at break	-5%		
	ISO 188 Ageing resistance	ISO 48	+2.5%			
	Compression stress relaxation	ISO 3384	7d, 23°C	11.4%		
			100d, 23°C	16.7%		
Ozone resistance	ISO 1431-1	No visible cracking at 7x				

10. The performance of the product identified in 1 and 2 is in conformity with the declared performance in 9.
This declaration of performance is issued under the sole responsibility of the manufacturer identified in 4.

Signed for and on behalf of the manufacturer

ANELTEC s.r.l

Please request via e-mail the signed document

Place **Milan, (MI)**

Date **July, 1st 2013**

Roberto Baffè
Legal representative
ANELTEC S.r.l